



# ICE IS FOOD!

# Why are ice machines subject to mold and bacteria growth and how many ice machines are thought to be dangerously unhealthy?

Ice machines are subject to mold and bacteria growth primarily due to their moist and cold environment, which can be ideal for microbial growth. Factors contributing to this include:

**Moisture:** Ice machines are naturally wet places, providing a potential habitat for mold and bacteria.

**Warmth:** While the interior where the ice is made is cold, parts of the machine, like the exterior or mechanical components, may be warm, offering spots for microbes to thrive. **Food Particles:** Ice machines in places like restaurants may get exposed to food particles, which can serve as nutrients for microbes.

**Infrequent Cleaning:** Ice machines may not be cleaned and sanitized as frequently or as thoroughly as necessary, allowing biofilm to form and microbes to multiply.

Determining the exact number of ice machines that are dangerously unhealthy is challenging, as it would require a comprehensive survey and testing of a large and representative sample of machines. However, studies and inspections have often found a significant proportion of commercial ice machines to be contaminated with levels of bacteria or mold that exceed health standards. Regular maintenance, cleaning, and sanitizing are crucial for ensuring the safety of ice from these machines.

### What are the benefits related to maintaining a clean and healthy ice machine?

Maintaining a clean and healthy ice machine has several benefits, including:

**Food Safety:** Ensures that the ice is free from harmful bacteria and contaminants, protecting customers and staff from foodborne illnesses.

Improved Taste and Odor: Regular cleaning prevents the buildup of mold and bacteria, which can cause off-tastes and odors in the ice, ensuring that it doesn't negatively impact the flavor of beverages.

**Longer Machine Life:** Regular maintenance and cleaning prevent scale and mineral buildup, which can damage the machine over time, leading to fewer breakdowns and a longer lifespan for the equipment.

Operational Efficiency: Clean ice machines work more efficiently, use less energy, and are less likely to break down, reducing energy costs and the likelihood of costly repairs or downtime.

**Compliance with Health Regulations:** Adhering to health standards and guidelines for ice machine maintenance helps businesses avoid penalties, fines, or closures resulting from health code violations.

**Customer Trust and Satisfaction:** Demonstrating a commitment to hygiene and safety can enhance the reputation of the business, leading to increased customer trust and potentially more business.

Overall, the benefits of maintaining a clean and healthy ice machine contribute to the overall hygiene and efficiency of food service operations, while also ensuring the safety and satisfaction of the end consumer.

### How often should an ice machine be cleaned and how much time does it take in labor hours?

The frequency of cleaning an ice machine can vary based on the manufacturer's recommendations, the volume of ice produced and used, and the conditions in which the machine operates. However, general guidelines suggest:

**Cleaning and Sanitizing:** At least every six months. Some environments, such as those with high yeast or baking flour content in the air or with hard water, may require more frequent cleaning.

**Water Filter Replacement:** Every six months, or as recommended by the manufacturer. In areas with hard water, more frequent changes might be necessary to prevent scale buildup.

The time it takes to clean an ice machine can vary based on the size and model of the machine, the degree of mineral buildup, and the specific cleaning procedures required by the manufacturer. However, a general estimate for the labor involved might be:

**Basic Cleaning and Sanitizing:** 1 to 2 hours. This includes time to empty the machine of ice, clean and sanitize the interior surfaces, and then rinse and restart the machine. Detailed Cleaning (including descaling): 2 to 4 hours. This is more intensive and may be required if there is significant scale or mineral buildup, or if the machine hasn't been cleaned regularly.

It's important to refer to the specific guidelines provided by the ice machine's manufacturer and to ensure that staff are trained properly in the cleaning process to maintain the machine's efficiency and hygiene effectively.

**Preventive Maintenance:** In addition to cleaning and sanitizing, scheduling regular preventive maintenance checks is crucial. This might include checking and cleaning the water filtration system, inspecting hoses and fittings for wear or leaks, and ensuring the mechanical components are functioning correctly. Depending on the complexity of the machine, this might take an additional 1 to 2 hours and is typically recommended every six months, coinciding with the cleaning schedule.

**Record Keeping:** It's also worth noting that time should be allocated for proper recordkeeping. Staff should log cleaning and maintenance activities, noting any issues found or parts replaced. This doesn't take much time but is crucial for ensuring a consistent maintenance schedule and for troubleshooting future issues.

It's essential for the maintenance schedule and procedures to be well-documented and for staff to be adequately trained. This ensures that the time spent on cleaning and maintenance

is effective and that the machine remains in good working order, providing safe and highquality ice.

# Does the effluent pipe from ice machines plug up due to bacteria slime and should it be cleaned?

Yes, the effluent (drain) pipe from ice machines can get clogged due to the buildup of biofilm, a slimy substance formed by bacteria. This biofilm can adhere to the interior surfaces of the pipe, gradually reducing the flow of water and potentially leading to clogs. Biofilm can also harbor harmful bacteria, posing a health risk.

Cleaning the effluent pipe is an important part of maintaining an ice machine for several reasons:

**Prevents Clogs:** Regular cleaning helps prevent clogs that can lead to water backing up into the machine, potentially contaminating the ice and leading to machine malfunctions. **Maintains Hygiene:** By removing biofilm and other debris, cleaning helps maintain the overall hygiene of the machine, ensuring the ice produced is safe for consumption. Reduces Odors: Biofilm and other organic material in the drainpipe can cause unpleasant odors, which can be mitigated through regular cleaning.

**Ensures Efficiency:** A clear effluent pipe ensures that melted ice and other wastewater can be efficiently removed from the machine, maintaining its performance and efficiency.

It's recommended to include the cleaning of the effluent pipe in the regular maintenance schedule of the ice machine, following the manufacturer's guidelines or seeking professional assistance if needed.

### How often and what are the odds that consumers are eating contaminated ice?

The frequency at which consumers encounter contaminated ice and the odds of it happening can vary widely based on several factors, including the cleanliness of the ice machine, the environment in which the machine is located, and the maintenance practices of the establishment. However, there are a few points to consider:

**Contamination Reports:** There have been numerous reports and studies over the years indicating that ice machines can and do become contaminated. These studies often find that a significant percentage of tested ice machines harbor levels of bacteria or mold that exceed acceptable health standards.

**Regulatory Compliance:** The odds of encountering contaminated ice are generally lower in establishments that strictly adhere to health codes and regulations, perform regular maintenance, and have good hygiene practices.

**High-Risk Environments:** Places with high levels of airborne yeast or bacteria, such as bakeries or hospitals, might have a higher risk of ice contamination if the ice machines are not properly maintained.

**Consumer Awareness:** Consumers are becoming more aware of the potential for ice machine contamination, which may lead to increased scrutiny and demands for higher hygiene standards in the food service industry.

While it's challenging to provide specific odds due to the variability in practices and environments, the risk is non-negligible. This underscores the importance of regular cleaning, maintenance, and adherence to health guidelines to minimize the risk of contamination and ensure the safety of the ice served to consumers.

#### Do ice buckets, lids, and ice scoops carry dangerous bacteria and mold?

Yes, ice buckets, lids, and ice scoops can indeed harbor dangerous bacteria and mold if they are not properly maintained. These items are in frequent contact with ice and can be exposed to various sources of contamination:

**Ice Buckets and Lids:** If not cleaned regularly, they can accumulate bacteria and mold from the environment or from being handled by different individuals. The moisture from the ice can also promote the growth of these organisms.

**Ice Scoops:** These are particularly prone to contamination because they are handled frequently, often by different people, and may sometimes be left sitting in or on the ice, allowing any bacteria or mold present on the scoop to transfer to the ice.

**Cross-Contamination:** If ice scoops, buckets, or lids come into contact with other contaminated surfaces or food items and are not cleaned before next use, they can become a vehicle for transferring harmful bacteria or mold to the ice.

#### To mitigate these risks, it's essential to:

Regularly wash and sanitize ice buckets, lids, and scoops.

Ensure that ice scoops are stored properly, preferably in a holder that allows them to air dry and prevents them from coming into direct contact with the ice. Train staff in proper hygiene practices and the importance of regular cleaning schedules.

By maintaining strict hygiene and regular cleaning routines, the risk of contamination from

these items can be significantly reduced, ensuring the safety of the ice.

Continuing on the topic of reducing contamination risks from ice buckets, lids, and scoops:

**Use of Dedicated Utensils**: Always use dedicated utensils for handling ice. Ice scoops should not be used for other purposes, and other utensils should not be used for scooping ice. This helps prevent cross-contamination.

**Regular Inspections:** Regularly inspect ice buckets, lids, and scoops for signs of wear and tear, such as cracks or chips, where bacteria and mold can hide and proliferate. Replace them if they are damaged or difficult to clean properly.

**Proper Handling:** Train staff on the proper handling of ice utensils to avoid contamination. For example, hands should be washed before handling ice scoops, and scoops should never be left in the ice bin.

**Avoid Contact with Ice:** Ensure that the ice scoop's handle does not come into contact with the ice, as this can transfer bacteria from the hand to the ice. Some ice machines come with built-in scoop holders that keep the handle out of the ice.

**Dry Storage:** After cleaning, ensure that ice buckets, lids, and scoops are thoroughly dried before being stored, as moist environments promote microbial growth.

By implementing these practices, establishments can significantly reduce the risk of contamination and ensure that the ice they serve is safe for consumption.

How can the use of a nano, nonstick coating protected with a long-lasting EPA approved-bacteriostatic and antimicrobial technology impact the overall cleanliness and operational performance of an ice machine?

The use of a nano, non-stick coating protected with long-lasting EPA-approved bacteriostatic and antimicrobial technology can significantly impact the overall cleanliness and operational performance of an ice machine in several positive ways:

**Reduced Bacterial Growth:** The antimicrobial technology can inhibit the growth of bacteria, mold, and mildew on the surfaces of the ice machine. This leads to a cleaner machine and reduces the potential for contamination of the ice.

**Less Frequent Cleaning**: Because the coating can prevent or slow down the buildup of biofilm and other contaminants, the machine may not require cleaning as frequently, saving time and labor costs.

**Prolonged Machine Life:** The protective coating can prevent corrosion and wear on internal components, potentially extending the life of the machine.

**Improved Efficiency:** A clean ice machine without scale or biofilm buildup operates more efficiently. The non-stick nature of the coating ensures that ice is released more easily during harvest cycles, reducing energy consumption and wear on mechanical parts.

**Improved Ice Quality:** Ice produced in a cleaner environment is less likely to have impurities, off-tastes, or odors, leading to higher quality ice.

**Reduced Chemical Use:** With a reduction in the frequency of cleaning required, there might be a decrease in the amount of cleaning chemicals used, which is beneficial for the environment and can reduce operating costs.

**Compliance with Health Standards:** By maintaining a cleaner environment within the ice machine, establishments can more easily comply with health and safety regulations, avoiding potential fines or shutdowns.

While such coatings can provide significant benefits, it's important to remember that they do not replace the need for regular cleaning and maintenance. Following the manufacturer's guidelines for cleaning and maintaining the ice machine is still crucial to ensure its safe and efficient operation.

Continuing from the benefits of using a nano, non-stick coating with EPA-approved bacteriostatic and antimicrobial technology:

**Enhanced Consumer Confidence:** Knowing that an establishment uses advanced technology to maintain cleanliness can bolster consumer trust and satisfaction, as customers are increasingly aware and concerned about hygiene in food and beverage services.

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**Cost Savings in the Long Run:** Although the initial investment in such technology might be higher, the reduction in maintenance needs, longer lifespan of machine parts, and decreased use of cleaning agents can lead to significant cost savings over time.

**Positive Environmental Impact:** By reducing the frequency of cleaning and the amount of chemicals used, such technology contributes to environmentally friendly practices, aligning with growing consumer and regulatory demands for sustainable operations.

**Decreased Downtime:** With reduced scale and microbial buildup, the likelihood of machine breakdowns or malfunctions decreases, ensuring a consistent supply of ice and avoiding operational disruptions.

**Compatibility with Existing Protocols:** Such coatings can be integrated into existing cleaning and maintenance protocols, enhancing their effectiveness without requiring significant changes to routine practices.

It's important to note that while such coatings offer numerous benefits, they should be part of a comprehensive approach to hygiene and maintenance. Regular inspections, adherence to cleaning schedules, and prompt repairs remain essential to the overall performance and longevity of ice machines.

#### https://www.safeice.org/

BioDefense 24/7 FCSC For Ice Machine utilizes Nano-sized technology creating an invisible non-stick coating for any surface.

The Nano-coating is protected with an EPA-registered and FDA-cleared antimicrobial.

#### www.devmarmfg.com

#### BioDefense 24/7<sup>™</sup> - FSCS For Ice Machine

Food Contact Surface Coating with Bacteriostatic Protection

